Safety Data Sheet



according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830 Revision date: Date of issue: 13/10/2015 24/03/2014

Version: 2.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Mixture Product Name MED50-5438 Part A Synonyms Fluorosilicone Elastomer Other means of identification Silicone Elastomer 1.2. Relevant identified uses of the substance or mixture and uses advised against 1.2.1. Relevant identified uses Use of the substance/mixture For molding high quality parts with a medium hardness and solvent resistance. For professional use only. 1.2.2. Uses advised against No additional information available 1.3. Details of the supplier of the safety data sheet NuSil Technology LLC 1050 Cindy Lane Carpinteria, California 93013

USA (805) 684-8780 <u>ehs@nusil.com</u>

<u>www.nusil.com</u>

1.4. Emergency telephone number

Emergency : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP] Not classified

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

2.3. Other Hazards

Other hazards not contributing to the classification

Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Within the meaning of Regulation (EC) No 1272/2008: this mixture is not considered a hazard when used in a manner which is consistent with the labeled directions.

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SECTION 4: First aid measures

4.1. Description of first aid measures

	50105
First-aid measures general	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	If inhaled, remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
First-aid measures after skin contact	Remove contaminated clothing. Gently wash with plenty of soap and water. Obtain medical attention if irritation develops or persists.
First-aid measures after eye contact	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
First-aid measures after ingestion	Seek medical attention if a large amount is swallowed. Rinse mouth. Do NOT induce vomiting.
4.2. Most important symptoms	and effects, both acute and delayed
Symptoms/injuries	Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/injuries after inhalation	May cause respiratory irritation.
Symptoms/injuries after skin contact	May cause skin irritation.
Symptoms/injuries after eye contact	May cause eye irritation.
Symptoms/injuries after ingestion	Ingestion is likely to be harmful or have adverse effects.

None expected under normal conditions of use.

4.3. Indication of any immediate medical attention and special treatment needed

If medical advice is needed, have product container or label at hand.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Chronic symptoms

J.I. Eximguishing meana	
Suitable extinguishing media Unsuitable extinguishing media	Use extinguishing media appropriate for surrounding fire. Do not use a heavy water stream. Application of water stream to hot product may cause frothing and increase fire intensity. A heavy water stream may spread burning liquid.
5.2. Special hazards arising fr	
Fire hazard	Not considered flammable but will burn at high temperatures.
Explosion hazard	Product is not explosive.
Reactivity	Hazardous reactions will not occur under normal conditions.
5.3. Advice for firefighters	
Precautionary measures fire	Exercise caution when fighting any chemical fire.
Firefighting instructions	Use water spray or fog for cooling exposed containers. Prevent fire- fighting water from entering environment.
Protection during firefighting	Do not enter fire area without proper protective equipment, including respiratory protection.
Other information	Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapours.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	Avoid all contact with skin, eyes, or clothing. Do NOT breathe
	(vapour, mist, spray).

6.1.1.For non-emergency personnel

Protective equipment	Use appropriate personal protection equipment (PPE)	
13/10/2015	EN (English)	

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according to Regulation (EC) No. 1907/2006 (REACH) with	n its amendment Regulation (EU) 2015/830
Emergency procedures	Evacuate unnecessary personnel.
6.1.2.For emergency responde	ers
Protective equipment	Equip cleanup crew with proper protection.
Emergency procedures	Stop leak if safe to do so. Eliminate ignition sources. Ventilate area.
6.2. Environmental precautio	ns
Prevent entry to sewers and publ	ic waters. Notify authorities if liquid enters sewers or public waters.
6.3. Methods and material fo	r containment and cleaning up
For containment	Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up	Clean up spills immediately and dispose of waste safely. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Hygiene measures	Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.
7.2. Conditions for safe storage	, including any incompatibilities
Technical measures	Comply with applicable regulations.
Storage conditions	Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.
Incompatible products	Strong acids, strong bases, strong oxidizers.

7.3. Specific end use(s)

For molding high quality parts with a medium hardness and solvent resistance. For professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls	Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. En all national/local regulations are observed.	sure
Personal protective equipment	Gloves. Safety glasses. Protective clothing. Insufficient ventilation wear respiratory protection.	1:
Materials for protective clothing	Chemically resistant materials and fabrics.	
Hand protection	Wear chemically resistant protective gloves.	
Eye protection	Chemical goggles or safety glasses.	
Skin and body protection	Wear suitable protective clothing.	
Respiratory protection	Use an approved respirator or self-contained breathing apparat whenever exposure may exceed established Occupational Exposure Limits.	US
Environmental exposure controls	Do not allow the product to be released into the environment.	
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Consumer exposure controls

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

7.1. Information on busic physical and	Cilei	nicu properiles
Physical state	:	Liquid
Colour	: (Clear
Odour	: (Odourless
Odour threshold	:	No data available
рН	:	No data available
Relative evaporation rate (butylacetate=1)	:	No data available
Melting point	:	No data available
Freezing point	:	No data available
Boiling point	:	No data available
Flash point	: :	> 275 °F (> 527 °F)
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Flammability (solid, gas)	:	No data available
Vapour pressure	:	No data available
Relative vapour density at 20 °C	:	No data available
Relative Density	:	1,24 (Water=1)
Solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Viscosity, kinematic	:	No data available
Viscosity, dynamic	:	No data available
Explosive properties	:	No data available
Oxidising properties	:	No data available
Explosive limits	:	No data available
9.2. Other information		
VOC content < 1 %	1	

SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable at standard temperature and pressure.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizers.

10.6. Hazardous decomposition products

Silicon oxides, Carbon oxides (CO, CO₂). Will decompose above 150 °C (> 300 °F) releasing formal dehyde vapours. Formaldeyhde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation.

SECTION 11: Toxicological information

11.1. Information on toxicological effects Not classified

Acute toxicity

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Skin corrosion/irritation	Not classified
Serious eye damage/irritation	Not classified
Respiratory or skin sensitisation	Not classified
Germ cell mutagenicity	Not classified
Carcinogenicity	Not classified
Reproductive toxicity	Not classified
Specific target organ toxicity (single	e exposure) : Not classified
Specific target organ toxicity (repe exposure)	ated : Not classified
	Not elemified
Aspiration hazard	Not classified
Potential adverse human health effects and symptoms	Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

MED50-5438 Part A	
Persistence and degradability	Not established.
12.3. Bioaccumulative potentic	l l
MED50-5438 Part A	
Bioaccumulative potential	Not established.
12.4. Mobility in soil	

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

Other information

Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations	Dispose of waste material in accordance with all local, regional,
	national, and international regulations.
Ecology - waste materials	Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN 14.1. UN number Not regulated for transport 14.2. UN proper shipping name Not applicable 14.3. Transport hazard class(es) Not applicable 14.4. Packing group Not applicable 14.5. Environmental hazards Other information No supplementary information available.

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14.6. Special precautions for user

14.6.1. Overland transport No additional information available

14.6.2. Transport by sea

No additional information available

14.6.3. Air transport

No additional information available

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions Contains no substance on the REACH candidate list Contains no REACH Annex XIV substances VOC content < 1 %

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes:

Section	Section Header	Change	Date Changed
1.3	Details of the supplier of the safety data sheet	Modified	13/10/2015
2	Hazards identification	Removed DSD/DPD information.	13/10/2015
3	Composition/information on ingredients	Removed not classified components and components below cutoffs. Removed DSD/DPD information.	13/10/2015
15.1.1	EU-Regulations	Modified	13/10/2015

Revision date Data sources 13/10/2015

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

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We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.

Safety Data Sheet



according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830 Revision date: Date of issue: 13/10/2015 24/03/2014

Version: 2.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier Product form

Product Name

Synonyms

Mixture MED50-5438 Part B Fluorosilicone Elastomer

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture

For molding high quality parts with a medium hardness and solvent resistance. For professional use only.

1.2.2. Uses advised against

No additional information available **1.3. Details of the supplier of the safety data sheet** NuSil Technology LLC 1050 Cindy Lane Carpinteria, California 93013 USA (805) 684-8780 <u>ehs@nusil.com</u> <u>www.nusil.com</u> **1.4. Emergency telephone number**

Emergency : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Classification according to Regulation (EC) No. 1272/2008 [CLP]
Not classified
Adverse physicochemical, human health and environmental effects
No additional information available
2.2. Label elements
Labelling according to Regulation (EC) No. 1272/2008 [CLP]
EUH-statements
EUH210 - Safety data sheet available on request
2.3. Other Hazards
Other hazards not contributing to Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Siloxanes and Silicones, dimethyl, methyl hydrogen	(CAS No) 68037-59-2	< 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).
First-aid measures after inhalation	Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
First-aid measures after skin contact	Rinse immediately with plenty of water. Obtain medical attention if irritation develops or persists.
First-aid measures after eye contact	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
First-aid measures after ingestion	Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.
4.2. Most important symptoms	and effects, both acute and delayed
Symptoms/injuries	Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/injuries after inhalation	May cause respiratory irritation.
Symptoms/injuries after skin contact	May cause skin irritation.
Symptoms/injuries after eye contact	May cause eye irritation.
Symptoms/injuries after ingestion	Ingestion is likely to be harmful or have adverse effects.
Chronic symptoms	None expected under normal conditions of use.

4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Firefighting measures

5.1. Extinguishing media Suitable extinguishing media Unsuitable extinguishing media	Use extinguishing media appropriate for surrounding fire. Do not use a heavy water stream. Use of heavy stream of water may spread fire. Application of water stream to hot product may cause frothing and increase fire intensity.
5.2. Special hazards arising from	m the substance or mixture
Fire hazard	Not considered flammable but may burn at high temperatures.
Explosion hazard	Product is not explosive.
Reactivity	Hazardous reactions will not occur under normal conditions.
5.3. Advice for firefighters	
Precautionary measures fire	Exercise caution when fighting any chemical fire.

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Firefighting instructions	Use water spray or fog for cooling exposed containers.
Protection during firefighting	Do not enter fire area without proper protective equipment,
	including respiratory protection.
Other information	Will decompose above 150 °C (> 300 °F) releasing formaldehyde
	vapours. May produce explosive hydrogen gas on contact with
	incompatibilities or upon thermal decomposition.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures			
General measures	Avoid all contact with skin, eyes, or clothing. Avoid breathing		
	(vapour, mist, spray).		
6.1.1.For non-emergency person	nel		
Protective equipment	Use appropriate personal protection equipment (PPE).		
Emergency procedures	Evacuate unnecessary personnel.		
6.1.2. For emergency responders			
Protective equipment	Equip cleanup crew with proper protection.		
Emergency procedures	Stop leak if safe to do so. Eliminate ignition sources. Ventilate area.		
6.2. Environmental precautions			
Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.			
6.3. Methods and material for containment and cleaning up			
For containment	Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.		
Methods for cleaning up	Clean up spills immediately and dispose of waste safely. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.		
	-		

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Hygiene measures	Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.		
7.2. Conditions for safe storage, including any incompatibilities			
Technical measures	Comply with applicable regulations.		
Storage conditions	Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.		
Incompatible products	Strong acids. Strong bases. Strong oxidizers.		
7.2 Crossifies and (a)			

7.3. Specific end use(s)

For molding high quality parts with a medium hardness and solvent resistance. For professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

8.2. Exposure controls	
Appropriate engineering controls	Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.
Personal protective equipment	Protective goggles. Gloves. Protective clothing. Insufficient ventilation: wear respiratory protection.
Materials for protective clothing	Chemically resistant materials and fabrics.
Hand protection	Wear chemically resistant protective gloves.
Eye protection	Chemical goggles or safety glasses.
Skin and body protection	Wear suitable protective clothing.
Respiratory protection	Use an approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.
Environmental exposure controls	Do not allow the product to be released into the environment.
Consumer exposure controls	Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

7.1. Information on basic physical and	CIIE	eniicui propenies
Physical state	:	Liquid
Colour	:	Clear
Odour	:	Slight
Odour threshold	:	No data available
рН	:	No data available
Relative evaporation rate (butylacetate=1)	:	No data available
Melting point	:	No data available
Freezing point	:	No data available
Boiling point	:	No data available
Flash point	:	> 116 °C (> 240 °F)
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Flammability (solid, gas)	:	No data available
Vapour pressure	:	No data available
Relative vapour density at 20 °C	:	No data available
Relative Density	:	1,24 (water = 1)
Solubility	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Viscosity, kinematic	:	No data available
Viscosity, dynamic	:	No data available
Explosive properties	:	No data available
Oxidising properties	:	No data available
Explosive limits	:	No data available
9.2. Other information		
VOC content < 6 %		

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SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizers.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Silicon oxides. Fluorine compounds. Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapours. Formaldeyhde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation. May produce explosive hydrogen gas on contact with incompatibilities or upon thermal decomposition.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	Not classified
Skin corrosion/irritation	Not classified
Serious eye damage/irritation	Not classified
Respiratory or skin sensitisation	Not classified
Germ cell mutagenicity	Not classified
Carcinogenicity	Not classified
Reproductive toxicity	Not classified
Specific target organ toxicity (singl	le exposure) : Not classified
Specific target organ toxicity (repe exposure)	eated : Not classified
Aspiration hazard	Not classified

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

Other information

Avoid release to the environment.

Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations	Dispose of waste material in accordance with all local, regional,
	national, and international regulations.
Ecology - waste materials	Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN 14.1. UN number Not regulated for transport 14.2. UN proper shipping name Not applicable 14.3. Transport hazard class(es) Not applicable 14.4. Packing group Not applicable 14.5. Environmental hazards Other information No supplementary information available. 14.6. Special precautions for user 14.6.1. **Overland transport** No additional information available Transport by sea 14.6.2. No additional information available 14.6.3. Air transport No additional information available 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions Contains no substance on the REACH candidate list Contains no REACH Annex XIV substances VOC content < 6 %

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes:

Section	Section Header	Change	Date Changed
1.3	Details of the supplier of the safety data sheet	Modified	13/10/2015
2	Hazards identification	Removed DSD/DPD information.	13/10/2015
3	Composition/information on ingredients	Removed not classified components and components below cutoffs. Removed DSD/DPD information.	13/10/2015
15.1.1	EU-Regulations	Modified	13/10/2015
15.1.1 ision date a sources	: 13/10/2		

Full text of H- and EUH-statements:

Eye Irrit. 2	Serious eye damage/eye irritation, Category 2	
Skin Irrit. 2	Skin corrosion/irritation, Category 2	
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation	
H315	Causes skin irritation	
H319	Causes serious eye irritation	
H335	May cause respiratory irritation	
EUH210	Safety data sheet available on request	

amendment Regulation (EU) 2015/830

Nusil EU GHS SDS

We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.



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