

# FS-3511 Part A

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Revision date:  
15/04/2016

Date of issue:  
13/12/2013

Version: 2.0

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Product form : Mixture  
Product Name : FS-3511 Part A  
Synonyms : Liquid Injection Molding Fluorosilicone Elastomer

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.2.1. Relevant identified uses

Use of the substance/mixture : For molding parts with a medium hardness and solvent resistance.  
For professional use only.

#### 1.2.2. Uses advised against

No additional information available

### 1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC  
1050 Cindy Lane  
Carpinteria, California 93013  
USA  
(805) 684-8780  
[ehs@nusil.com](mailto:ehs@nusil.com)  
[www.nusil.com](http://www.nusil.com)

### 1.4. Emergency telephone number

Emergency number : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

#### Adverse physicochemical, human health and environmental effects

No additional information available

### 2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

### 2.3. Other Hazards

No additional information available

## SECTION 3: Composition/information on ingredients

### 3.1. Substance

Not applicable

### 3.2. Mixture

This mixture does not contain any substances to be mentioned according to the criteria of section 3.2 of REACH annex II.

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### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

- First-aid measures general : Never give anything by mouth to an unconscious person. If medical advice is needed, have product container or label at hand.
- First-aid measures after inhalation : If inhaled, remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
- First-aid measures after skin contact : Rinse immediately with plenty of water. Remove contaminated clothing. Call a POISON CENTER or doctor/physician if you feel unwell. Wash contaminated clothing before reuse.
- First-aid measures after eye contact : Immediately rinse with water for a prolonged period (at least 15 minutes) while holding the eyelids wide open. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical attention.
- First-aid measures after ingestion : Do not induce vomiting. Seek medical attention if a large amount is swallowed.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : None expected under normal conditions of use.
- Symptoms/injuries after inhalation : May cause irritation to the respiratory tract.
- Symptoms/injuries after skin contact : May cause mild skin irritation.
- Symptoms/injuries after eye contact : May cause slight irritation.
- Symptoms/injuries after ingestion : Ingestion is likely to be harmful or have adverse effects.
- Chronic symptoms : None expected under normal conditions of use.

#### 4.3. Indication of any immediate medical attention and special treatment needed

If medical advice is needed, have product container or label at hand.

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

- Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
- Unsuitable extinguishing media : Do not use a heavy water stream. Use of heavy stream of water may spread fire. Application of water stream to hot product may cause frothing and increase fire intensity.

#### 5.2. Special hazards arising from the substance or mixture

- Fire hazard : Not considered flammable but will burn at high temperatures.
- Explosion hazard : Product is not explosive.
- Reactivity : Stable at ambient temperature and under normal conditions of use.

#### 5.3. Advice for firefighters

- Precautionary measures fire : Do not breathe fumes from fires or vapours from decomposition. Exercise caution when fighting any chemical fire.
- Firefighting instructions : Use water spray or fog for cooling exposed containers.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.
- Other information : Refer to Section 9 for flammability properties.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Avoid all unnecessary exposure.

##### 6.1.1. For non-emergency personnel

- Protective equipment : Use appropriate personal protection equipment (PPE).

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Emergency procedures : Evacuate unnecessary personnel.

### 6.1.2. For emergency responders

Protective equipment : Use appropriate personal protection equipment (PPE).

Emergency procedures : Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

### 6.2. Environmental precautions

Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

### 6.3. Methods and material for containment and cleaning up

For containment : Absorb and/or contain spill with inert material, then place in suitable container.

Methods for cleaning up : Collect absorbed material and place into a sealed, labelled container for proper disposal. Clean up spills immediately and dispose of waste safely.

### 6.4. Reference to other sections

See Section 8, Exposure Controls and Personal Protection. See Section 13, Disposal Considerations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Use appropriate personal protective equipment when handling and observe good personal hygiene measures after handling.

Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.

Storage conditions : Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible materials : Strong oxidizers. Strong acids. Strong bases.

### 7.3. Specific end use(s)

For molding parts with a medium hardness and solvent resistance. For professional use only.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

No additional information available

### 8.2. Exposure controls

Appropriate engineering controls : Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Personal protective equipment : Not generally required. The use of personal protective equipment may be necessary as conditions warrant.

Hand protection : In case of repeated or prolonged contact wear gloves.

Eye protection : In case of splash hazard: chemical goggles or safety glasses.

Skin and body protection : Wear suitable protective clothing.

Respiratory protection : If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn.

Environmental exposure controls : Do not allow the product to be released into the environment.

Consumer exposure controls : Do not eat, drink or smoke during use.

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### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Translucent
Odour	: Mild
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 135 °C (> 275 °F)
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative Density	: 1,4 (water=1)
Solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

#### 9.2. Other information

VOC content : < 1 %

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

Stable at ambient temperature and under normal conditions of use.

#### 10.2. Chemical stability

Stable at standard temperature and pressure.

#### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

#### 10.4. Conditions to avoid

Direct sunlight. Ignition sources. Incompatible materials.

#### 10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizers.

#### 10.6. Hazardous decomposition products

Carbon oxides (CO, CO<sub>2</sub>). Silicon oxides. Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapours. Formaldehyde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified

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Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified

## SECTION 12: Ecological information

### 12.1. Toxicity

No additional information available

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Sewage disposal recommendations : Do not empty into drains; dispose of this material and its container in a safe way.

Waste disposal recommendations : Dispose of waste material in accordance with all local, regional, national, and international regulations.

## SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

### 14.1. UN number

Not regulated for transport

### 14.2. UN proper shipping name

Not applicable

### 14.3. Transport hazard class(es)

Not applicable

### 14.4. Packing group

Not applicable

### 14.5. Environmental hazards

Other information : No supplementary information available.

### 14.6. Special precautions for user

#### 14.6.1. Overland transport

No additional information available

#### 14.6.2. Transport by sea

No additional information available

#### 14.6.3. Air transport

No additional information available

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### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

VOC content : < 1 %

#### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Indication of changes:

Revision date.

Section	Section Header	Change	Date Changed
2	Classification of the substance or mixture	Removed	15/04/2015
2	Hazards identification	Removed DSD/DPD information.	15/04/2016
3	Composition/information on ingredients	Removed	15/04/2015
3	Composition/information on ingredients	Removed DSD/DPD information. Removed non-hazardous components and components below cut-offs.	15/04/2016
4	First aid measures	Modified	15/04/2015
6	Personal precautions, protective equipment and emergency procedures	Modified	15/04/2015
8	Exposure controls	Modified	15/04/2015
10	Stability and reactivity	Modified	15/04/2015
12.	Ecological information	Removed	15/04/2015
14	Transport information	Removed	15/04/2015
15	Regulatory information	Modified	15/04/2016
15.1	EU-Regulations	Removed	15/04/2015

Revision date : 15/04/2016

Data sources : According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Nusil EU GHS SDS

*We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of Nusil Technology, it is the user's obligation to determine the conditions of safe use of the product.*

# FS-3511 Part B

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Revision date:  
15/04/2016

Date of issue:  
13/12/2013

Version: 2.0

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Product form : Mixture  
Product Name : FS-3511 Part B  
Synonyms : Liquid Injection Molding Fluorosilicone Elastomer

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.2.1. Relevant identified uses

Use of the substance/mixture : For molding parts with a medium hardness and solvent resistance.  
For professional use only.

#### 1.2.2. Uses advised against

No additional information available

### 1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC  
1050 Cindy Lane  
Carpinteria, California 93013  
USA  
(805) 684-8780  
[ehs@nusil.com](mailto:ehs@nusil.com)  
[www.nusil.com](http://www.nusil.com)

### 1.4. Emergency telephone number

Emergency : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and  
number : Maritime)

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

#### Adverse physicochemical, human health and environmental effects

No additional information available

### 2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

EUH-statements : EUH210 - Safety data sheet available on request

### 2.3. Other Hazards

No additional information available

## SECTION 3: Composition/information on ingredients

### 3.1. Substance

Not applicable

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### 3.2. Mixture

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Silanamine, N-[dimethyl(3,3,3-trifluoropropyl)silyl]-1,1-dimethyl-1-(3,3,3-trifluoropropyl)-	(CAS No) 39482-87-6 (EC no) 254-470-9	1 - 3	Skin Irrit. 2, H315 Eye Irrit. 2, H319

Full text of H-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

- First-aid measures general : Never give anything by mouth to an unconscious person. If medical advice is needed, have product container or label at hand.
- First-aid measures after inhalation : If inhaled, remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
- First-aid measures after skin contact : Wash skin thoroughly with mild soap and water. Obtain medical attention if irritation develops or persists.
- First-aid measures after eye contact : Immediately rinse with water for a prolonged period (at least 15 minutes) while holding the eyelids wide open. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical attention.
- First-aid measures after ingestion : Do not induce vomiting. Seek medical attention if a large amount is swallowed.

### 4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : None expected under normal conditions of use.
- Symptoms/injuries after inhalation : May cause irritation to the respiratory tract.
- Symptoms/injuries after skin contact : May cause mild skin irritation.
- Symptoms/injuries after eye contact : May cause minor eye irritation.
- Symptoms/injuries after ingestion : Ingestion is likely to be harmful or have adverse effects.
- Chronic symptoms : None expected under normal conditions of use.

### 4.3. Indication of any immediate medical attention and special treatment needed

If medical advice is needed, have product container or label at hand.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

- Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
- Unsuitable extinguishing media : Do not use a heavy water stream. Use of heavy stream of water may spread fire. Application of water stream to hot product may cause frothing and increase fire intensity.

### 5.2. Special hazards arising from the substance or mixture

- Fire hazard : Not considered flammable but will burn at high temperatures.
- Explosion hazard : Product is not explosive.
- Reactivity : Stable at ambient temperature and under normal conditions of use.

### 5.3. Advice for firefighters

- Precautionary measures fire : Do not breathe fumes from fires or vapours from decomposition. Exercise caution when fighting any chemical fire.
- Firefighting instructions : Use water spray or fog for cooling exposed containers.

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- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.
- Other information : Refer to Section 9 for flammability properties.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Avoid all unnecessary exposure.

#### 6.1.1. For non-emergency personnel

Protective equipment : Use appropriate personal protection equipment (PPE).

Emergency procedures : Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

Protective equipment : Use appropriate personal protection equipment (PPE).

Emergency procedures : Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

### 6.2. Environmental precautions

Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

### 6.3. Methods and material for containment and cleaning up

For containment : Absorb and/or contain spill with inert material, then place in suitable container.

Methods for cleaning up : Collect absorbed material and place into a sealed, labelled container for proper disposal. Clean up spills immediately and dispose of waste safely.

### 6.4. Reference to other sections

See Section 8, Exposure Controls and Personal Protection. See Section 13, Disposal Considerations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Use appropriate personal protective equipment when handling and observe good personal hygiene measures after handling.

Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.

Storage conditions : Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible materials : Strong oxidizers. Strong acids. Strong bases.

### 7.3. Specific end use(s)

For molding parts with a medium hardness and solvent resistance. For professional use only.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

No additional information available

### 8.2. Exposure controls

Appropriate engineering controls : Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

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Personal protective equipment	: Not generally required. The use of personal protective equipment may be necessary as conditions warrant.
Materials for protective clothing	: Chemically resistant materials and fabrics.
Hand protection	: In case of repeated or prolonged contact wear gloves.
Eye protection	: In case of splash hazard: chemical goggles or safety glasses.
Skin and body protection	: Wear suitable protective clothing.
Environmental exposure controls	: Do not allow the product to be released into the environment.
Consumer exposure controls	: Do not eat, drink or smoke during use.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Translucent
Odour	: Mild
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 135 °C (> 275 °F)
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative Density	: 1,4 (water=1)
Solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

### 9.2. Other information

VOC content	: < 1 %
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## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Stable at ambient temperature and under normal conditions of use.

### 10.2. Chemical stability

Stable at standard temperature and pressure.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Direct sunlight. Ignition sources. Incompatible materials.

### 10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizers.

### 10.6. Hazardous decomposition products

Carbon oxides (CO, CO<sub>2</sub>). Silicon oxides. Fluorine compounds. Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapours. Formaldehyde is a potential carcinogen and can act as a potential skin

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and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation. May produce explosive hydrogen gas on contact with incompatibilities or upon thermal decomposition.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified

## SECTION 12: Ecological information

### 12.1. Toxicity

No additional information available

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Sewage disposal recommendations : Do not empty into drains; dispose of this material and its container in a safe way.

Waste disposal recommendations : Dispose of waste material in accordance with all local, regional, national, and international regulations.

## SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

### 14.1. UN number

Not regulated for transport

### 14.2. UN proper shipping name

Not applicable

### 14.3. Transport hazard class(es)

Not applicable

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### 14.4. Packing group

Not applicable

### 14.5. Environmental hazards

Other information : No supplementary information available.

### 14.6. Special precautions for user

#### 14.6.1. Overland transport

No additional information available

#### 14.6.2. Transport by sea

No additional information available

#### 14.6.3. Air transport

No additional information available

### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

VOC content : < 1 %

#### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Indication of changes:

Section	Section Header	Change	Date Changed
2	Classification of the substance or mixture	Removed	15/04/2015
2	Hazards identification	Removed DSD/DPD information.	15/04/2016
3	Composition/information on ingredients	Removed	15/04/2015
3	Composition/information on ingredients	Removed DSD/DPD information. Removed non-hazardous components and components below cut-offs.	15/04/2016
4	First aid measures	Modified	15/04/2015
6	Personal precautions, protective equipment and emergency procedures	Modified	15/04/2015
8	Exposure controls	Modified	15/04/2015
10	Stability and reactivity	Modified	15/04/2015
12.	Ecological information	Removed	15/04/2015
14	Transport information	Removed	15/04/2015
15	Regulatory information	Modified	15/04/2016

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15.1	EU-Regulations	Removed	15/04/2015
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Revision date : 15/04/2016

Data sources : According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Full text of H- and EUH-statements:

Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
H315	Causes skin irritation
H319	Causes serious eye irritation
EUH210	Safety data sheet available on request

Nusil EU GHS SDS

*We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of Nusil Technology, it is the user's obligation to determine the conditions of safe use of the product.*



**Polymer Systems**  
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