

# EPM1-2493

## Low volatility thermally conductive silicone elastomer

### DESCRIPTION

- Two-part, white, thermally conductive, low viscosity silicone elastomer
- Cures with the addition of heat
- 1:1 Mix Ratio (Part A: Part B)

### APPLICATION

- For applications requiring a low volatility, conformal, thermally conductive silicone.
- To provide heat transfer between electrical/electronic components and their heat sinks
- Use to adhere integrated circuit substrates, base plates, heat sinks or where grooves or other configurations require a limited flow material

### PROPERTIES

Typical Properties	Average Result	Standard	NT-TM
<b>Uncured:</b>			
Appearance*	White	ASTM D2090	002
Viscosity, within 15 minutes of catalyzation*	36,000 cP (36,000 mPas)	ASTM D1084, D2196	001
Viscosity, 2 hours after catalyzation*	50,000 cP (50,000 mPas)	ASTM D1084, D2196	001
Tack-Free Time*	13 hours	ASTM C679	005
<b>Cured: 15 minutes at 150°C (302°F)</b>			
Specific Gravity*	2.34	ASTM D792	003
Durometer, Type A*	65	ASTM D2240	006
Tensile Strength*	180 psi (1.2 MPa)	ASTM D412	007
Elongation*	50%	ASTM D412	007
Lap Shear Strength (primed with SP-270)*	120 psi (0.8 MPa)	ASTM D1002	010
Thermal Conductivity*	0.95 W/(mK) (23 x 10 <sup>-4</sup> cal/(cm·sec·°C))	ASTM E 1530	101
Volatile Content (1 hr at 275°C)	0.35 %	ASTM D2288	004
Volume Resistivity	3.4 X10 <sup>13</sup>	ASTM D257	153

Typical Properties	Average Result	Standard	NT-TM
Dielectric Strength	465 V/mil (18.1 kV/mm)	ASTM D149	-
Dielectric Constant, 100 Hz	4.9	ASTM D150	906
Dielectric Constant, 1 kHz	4.9	ASTM D150	906
Dissipation Factor, 100 Hz	0.003	ASTM D150	906
Dissipation Factor, 1 kHz	0.002	ASTM D150	906
Coefficient of Linear Expansion (-70°C to 200°C)	200µm/(m°C)	ASTM E831	-
Glass Transition Temperature (Tg)	-98°C	ASTM D3418	-
Ion Content, Na	< 6ppm	-	-
Ion Content, K	< 3ppm	-	-
Ion Content, Cl	< 5ppm	-	-

\*Properties tested on a lot-to-lot basis. Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

## INSTRUCTIONS FOR USE

### Mixing

Thoroughly mix Part A and Part B in a 1:1 ratio by weight. Take care to minimize air entrapment during mixing. Filler may settle over time so it is recommended to mix Part A and Part B individually prior to combining Part A and Part B.

### Vacuum Deaeration

Remove air entrapped during mixing by common vacuum deaeration procedure, observing all safety precautions. Slowly apply full vacuum to a container rated for use and at least four times the volume of material being deaerated. Hold vacuum until bulk deaeration is complete.

Note: Some bonding applications may require the use of a primer. NuSil Technology's SP-270 is recommended.

### Substrate Considerations

Cures in contact with most materials common to electronic assemblies. Exceptions include: sulfur-cured organic rubbers, latex, chlorinated rubbers, some RTV silicones and unreacted residues of some curing agents.

### Adjustable Cure Schedule

Product cures at a wide range of cure times and temperatures to accommodate different production needs. [Contact](#) NuSil Technology for details.

### Packaging

50 Gram Kit  
200 Gram Kit  
500 Gram Kit

### Warranty

12 Months

## OPERATING TEMPERATURE

The operating temperature range of a silicone in any application is dependent on many variables, including but not limited to: temperature, time of exposure, type of atmosphere, exposure of the material's surface to the atmosphere, and mechanical stress. In addition, a material's physical properties will vary at both the high and low end of the operating temperature range. Silicone typically remains flexible at extremely low temperatures and has been known to perform at -50°C (-58°F) as well as resist breakdown at elevated temperatures up to 250°C (482°F). The user is responsible to verify performance of a material in a specific application.

## ROHS AND REACH COMPLIANCE

Please [contact](#) NuSil Technology's Regulatory Compliance department with any questions or for further assistance

## SPECIFICATIONS

Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

## WARRANTY INFORMATION

The warranty period provided by NuSil Technology LLC (hereinafter "NuSil Technology") is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.

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Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

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# **Polymer Systems** *Technology Limited*

## Silicone Sales & Services UK - Ireland - Benelux

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Unit 2. Network 4. Cressex Business Park,  
Lincoln Road, High Wycombe, Bucks. HP12 3RF

tel: +44 (0) 1494 446610

web: <https://www.silicone-polymers.com>

email: [sales@silicone-polymers.co.uk](mailto:sales@silicone-polymers.co.uk)

